

**Agenda**  
**Bellevue Network on Aging**  
**Regular Meeting**  
**February 1, 2018 8:30-10:30am**  
**Hidden Valley Boys & Girls Club of Bellevue**  
**1903 112<sup>th</sup> Ave NE, Bellevue WA**

- 8:30 **Welcome and Roll Call**
- 8:33 **Public Comments/Questions**
- 8:35 **Approval of Minutes**
- 8:40 **Presentation: Heidi Sheldon - founder of Options for Seniors LLC, presenting about the Association of Senior Referral Professionals of Washington**
- 9:25 **Questions for the presenter**
- 9:30 **Break**
- 9:45 **Committee Reports**
- Advocacy (Diana)
  - Outreach & Education (Gazel)
  - Transportation & Housing (Judy)
- 10:05 **Community Partnerships Reports**
- Eastside Easy Rider Collaborative (Hannah)
  - Eastside Human Services Forum (Christy)
  - Time Banks of Puget Sound (Jeanne)
  - Aging & Disability Services Advisory Council (Beverly)
  - Washington Senior Lobby (Diana)
- 10:20 **New Business**
- 10:25 **Staff Report**
- 10:30 **Adjourn**

**Next meeting: March 1, 2018 Jill Leon – Providence Elder Place – Staying in your home as long as possible. Boys & Girls Club of Bellevue, 1903 112<sup>th</sup> Ave NE, Bellevue WA.**

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